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Research&Development+Warehouse&Logistic Centre

No.11, Area D, Leping Industrial Park, Sanshui District, Foshan City, Guangdong Province, China



Project Demostration

No.69, Area C, Leping Industrial Park, Sanshui District , Foshan City, Guangdong Province, China



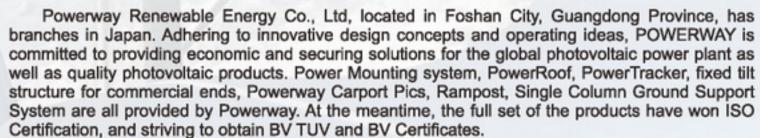




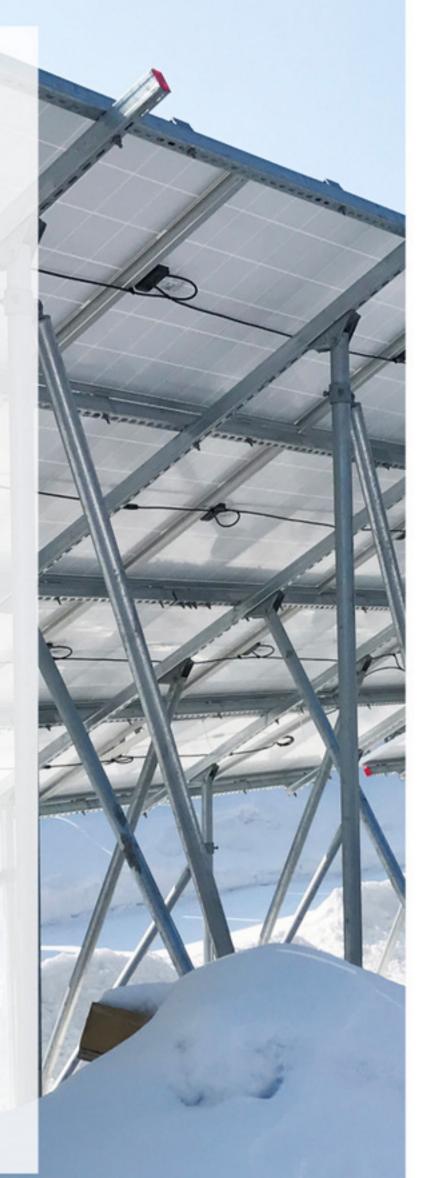


Contents

Our Company	01
our company	
PowerTracker(Single Axis Tracker)	
Independent Single-axis & Dual-portrait-row Tracking System	09
PowerLink	18
PowerMax	
PowerFit	20
Ground Mounting System	22
·DuraPower Mounting System	25
(Mono-pole Foundation, Steel Series)	
·UniPower Mounting System	26
(Mono-pole Foundation, Steel+Aluminum Series)	
·DuraPower Mounting System	27
(Dual-pole Foundation, Steel Series)	
·AlumPower Mounting System	
(Dual-pole Foundation, Aluminum Series)	
-UniPower Mounting System	29
(Dual-pole Foundation, Steel+Aluminum Series)	
-Multi-functional Solar Shelter (Aluminum Series)	30
	148 /
PowerRoof	32
Ballast system mounting - Aluminium	
Metal sheet roof mounting	35
Concrete foundation roof mounting	36
Agricultural photovoltaic	37
Fishery-solar Hybrid Structure	37
Agro-photovoltaic Supplementary Mounting System	38
Mounting System Foundation Series	39
Pile-rampost Integration	40
Ground screw	41
Concrete foundation	43
Casting piles	44
Project References	45



With its capability of research and development, Powerway has utilized the automatic seamless welding process, in which takes into all-round inspection to ensure perfect production. Up to date, POWERWAY has provided specialized products and value-added services to PV power plants over 28 countries and regions, and also established strategic partnership with many well-recognized PV companies at home and abroad. It is a convincing brand in PV industry.



Innovation & Accreditation

POWERWAY is self-motivated for research and development through continual innovation. Over years, our design team has committed to progressive product upgrading, and many of our products have been globally accredited. The effort by our R&D team is well recognized by proudly bringing on 65 patents to POWERWAY all these years. Among them, 11 patents are for invention, 2 patents filed in Japan and 4 by PCT.



- Product Line accredited by First Solar
- Professional dual-glass modular solutions
- All-Aluminum Poly-Stand System Accredited by TüV
- Spiral Pile System Accredited by TüV

Patents





Quality

Assurance for a 20-year Healthy Lifecycle on PV Plant



Choice of Material

Strict quality control on raw material



Scientific Lab Test Guarantees Product Properties

·Hardness Test ·Film Thickness Test ·Dyeing Scope Test ·Tensile Test ·Adhesion Test ·2.5D Test

·Torque Test ·Salt Spray Test

Adequate laboratory testing means ensure the safety and reliability of the design of structures. All process inspection comes from the raw material to the finished products. The chemical composition & mechanical properties of raw material and surface treatment of products are strictly controlled according to the national standard.



Automated Seamless Welding

In Spiral Piling application, Automated Seamless Welding is performed by equipment that, by executing programmed or defined operation procedures, auto-controls, auto-adjusts, auto-detects and fabricates. Such application is not only able to meet production capacity, but also precludes common defects caused by conventional approach; thus it works to enhance quality, reduce cost and labor intensity, at the same time it secures production safety.



Surface Treatment on Parts/Component Exceeding State Standards

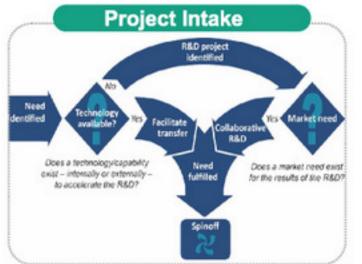
For the general area, the surface treatment of the steel parts is strictly treated according to the national standard [GB/T 13912 (equivalent to ISO1461)]. For the high salt area, the quality is controlled in accordance with the national standard [GB/T 13912 (equivalent to ISO1461)] to meet the corrosion tolerance time of the products under different natural conditions. Each product is checked through strict factory inspection to ensure the normal operation of the whole life cycle of the solar mounting system.



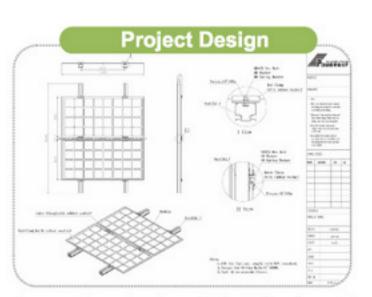
Instant After-Sales Service Responding System

The implement of after-sale-service emergency response mechanism ensures quick response to customer demands when product problems occur, leaving limited affection on the progress of project construction or commissioning.

Product Development Flow Chart



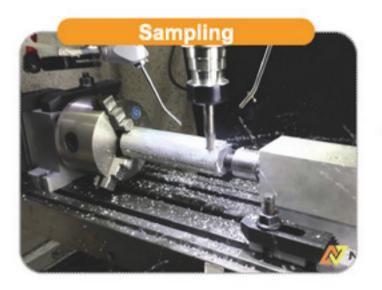
Before the setting up of a R&D project, Powerway's Sales Engineer collect market demand & customer needs, investigate competitors' product design & cost status, and evaluate project in details.



Approval reached on Initial Structure, Case Outline and Initial Costing by both Project Intake Team and Decision Makers.



Mechanical Tes



Product Testing on Corrosion-Resistance, Installation Reliability and Rationality, Product/Design Function Attainability.



1 Simulated Installation and Tensile Testing on structures or system by R&D

2 Evaluation on Initial Funding by Supply Chain and Decision Makers, e.g. Tooling cost



Evaluate the feasibility of product manufacturing through small batch trial production, improve and optimize product design by coordinating with manufacturing department.



Move over for Final Production Run

Process Optimization

Project kickoff Solution optimization Testing and verification Import in small batches Complete import

Strong Design Team

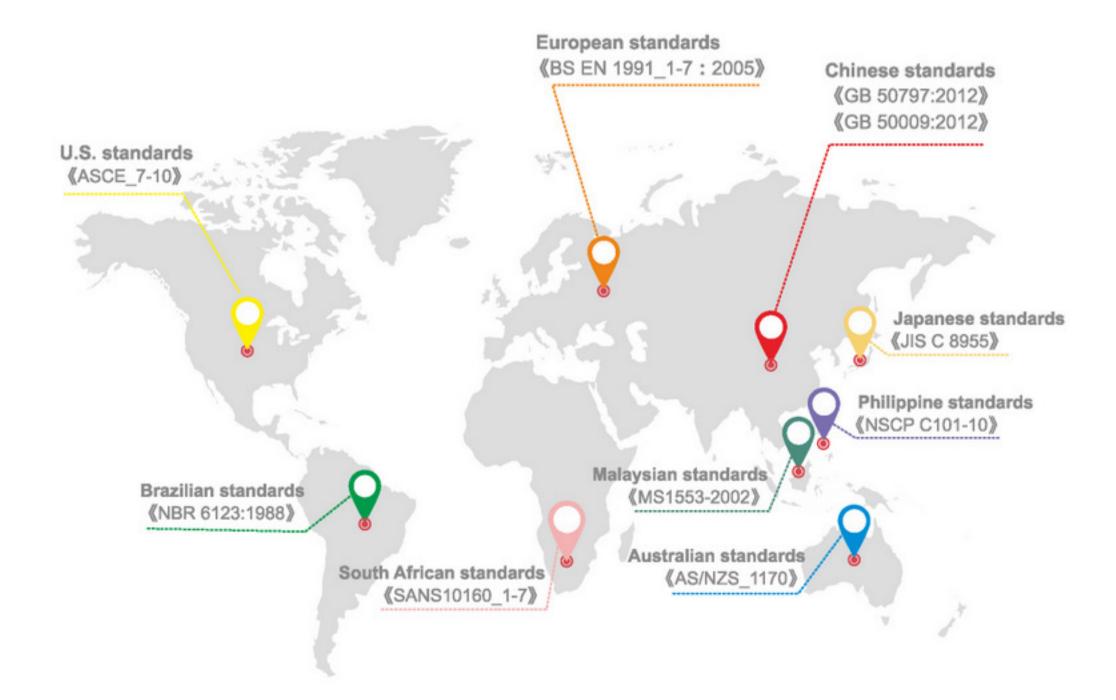


Mechanics engineer
Mechanical engineer
Electrical engineer
Installation engineer

Standard Products and Service

Standard products and services
Presales technical consulting
One-stop total solutions
Photovoltaic rack system
Photovoltaic tracker system
Power station construction project
Construction and installation guide
O&M (operations & maintenance)

3 Standards & specifications



Perfect packing solutions

Carton & pallet



Accessories and hardware items, such as clamps, coupling tubes, and bolts.

Advantages

Low-cost packing, excellent protection, easy handling, easy waste disposal.

 Precautionary measures for safe transportation

Cargo is fixed with string, rope, or tape to prevent it from shifting during transport.

•Testing and verification

Transportation testing for steel carton packing

Iron frame & rack



Steel tubes, section steel, and special packing, such as rampost inclined strut and U-shaped keel.

Advantages

Stable structure, excellent bearing capacity, low damage rate, convenient loading, long lifecycle.

•Precautionary measures for safe transportation

Cargo is fixed with string, rope, or tape to prevent it from shifting during transport.

•Testing and verification

Transport testing for U-shaped keel iron frame packing

Wooden frame & wooden crate



Aluminum section, section steel, and special packing, such as aluminum keel tubes, U-shaped steel, and samples.

Advantages

The packing materials help ensure a low damage rate, excellent shock resistance, lowcost transportation, and easy waste disposal.

•Precautionary measures for safe transportation

For shipments using aluminum sections, the cracks in the container are stuffed with cardboard to prevent the goods from moving; steel cargo is fixed with string, rope, or tape to prevent cargo from shifting during transport.

Testing and verification

Aluminum crane loading testing;

Board-added optimization testing for aluminum keel packing belts;

Wooden corner-added crane loading testing for aluminum keel packing.

*Note that packing solutions can be customized to meet special customer requirements.

Our perfect logistics network best serves your solar power station.







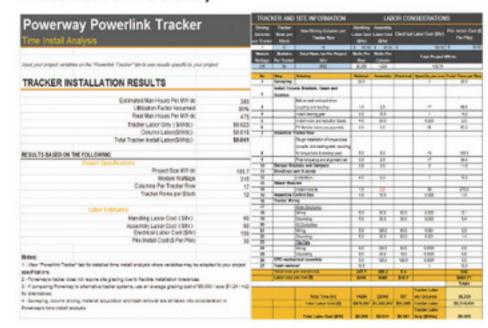


 Our global logistics partnerships can satisfy all manner of customer requirements;

 We provide a complete set of logistics services, ranging from towing to loading and transportation, customs clearance, and destination port entry.

Installation Guide

Professional analysis of installation man-hours required to clarify installation costs;



Professional advice in terms of tools, machinery, and HR arrangements to ensure that preliminary preparations are easy and efficient;





With our experience in building photovoltaic power stations, we offer professional onsite installation guidance to ensure success.







PowerTracker Seytem

PowerLink

PowerMax

PowerFit

High ROI low CAPEX Highly intelligent

Double-sided PERC Solar Module Independent Single-axis & Dual-portrait-row Tracking System

Non-welded & highly pre-assembled Simple components and parts

Save Time

Non-push-rod single row structure Improve installation efficiency



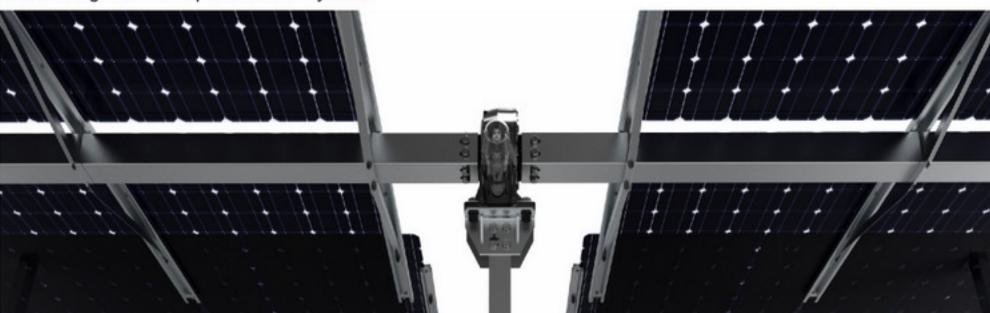
Higher yield rate

Strong Terrain Adaptability

20% ~ 43%

• Solution of Independent Single-axis & Dual-portrait-row Tracking System + **Double-sided PERC Solar Module**

The perfect integration of Independent Single-axis & Dual-portrait-row Tracking System + Double-sided PERC Solar Module greatly increases the photovoltaic efficiency and increases the electricity yield by 20%~43%. It has become a new generation leader of high ROI solar power station system.



Electrical Data				
Control algorithm	Ac	ctive tracking closed-loop control		
Control system	MO	MCU		
Communication interface	W:	ired / wireless Network (RS485)		
Self-protection against gu	ısyte	es		
Automatic leveling mode at night	ye	es		
Rotation spacing limit	ye	es (soft-spacing and hard-spacing, over-flow and overload protect		
Back tracking	ye	es		
Raining and snowing mode	ye	es		
Motor parameter	2	4VDC 85W		
Wired / wireless Network	Z	igbee/RS485		
Working Temperature	-3	-30°70°		
Mechanical Data				
Tracking Style		Single-axis Horizontal		
Capacity per set (kw/set)		81—97.2KW		
Set quantity per MW(MW/s	et)	12-14		
Requirement of Power Sup	ply	L+N (2ph input) 90-550VAC (wide voltage input)		
E-W & S-N table dimension	ns	according to location and module specifications		
Module supported		Mono/Crystalline/Thin Film /Double-sided/Double-glass		
Space required		24mu/MW (1mu=0.0667 hectares)		
Tracking Range of Motion		-45° ~ 45°		
Working wind speed		<20m/s		
survival wind speed		40m/s()		
Tracking accuracy		±2° or customized		
Module per row		per row Max 90 modules		
Madadal		00050100450 (11 + 11 + 1 + 1 + 1		

Q235B/Q345B (Hot-dip galvanizing)

Comparison of electricity yield

Comparing to Independent Single-axis Tracking System and Fixed-tilt Mounting Structure, the Independent Single-axis & Dual-portrait-row Tracking System increases the electricity yield by 20%-43%.

Independent Single-axis & Dual-portrait- row Tracking System + Double-sided PERC Solar Module	260/
Independent Flat-single-axis Single- row Tracking System + Single-glass Single-sided Mono-crystalline Silicon Module	36%
Fixed-tilt Mounting Structure + Double-glass Double-sided PERC Solar	040/
Fixed-tilt Mounting Structure + Single-glass Single-sided Mono- crystalline Silicon Module	31%
Independent Single-axis & Dual-portrait- row Tracking System + Double-sided PERC Solar Module	000/
Fixed-tilt Mounting Structure + Double-glass Double-sided PERC Solar Module	26%
Independent Flat-single-axis Single-row Fracking System + Double-glass Double- sided PERC Solar Module	22%
Fixed-tilt Mounting Structure + Double-glass Double-sided PERC Solar Module	22 /0
Independent Single-axis & Dual-portrait- row Tracking System + Double-sided PERC Solar Module	4.407
Independent Flat-single-axis Single- row Tracking System + Double-glass Double-sided PERC Solar Module	14%

The Independent Flat-single-axis Double-vertical-rows Tracking System combines the high ROI system solution of the Double-sided PERC Solar Module. With only an increase of 5% - 8% investment, the system can increase the electricity yield by 20% 43% (depending on the

Material

PowerTracker

Powerway single-axis tracking system (PowerTracker) is the best solution for the projects in low latitude area.

PowerTracker has great advantages as following:

 One set of drive device and control system can drive the entire array to achieve automatic tracking;

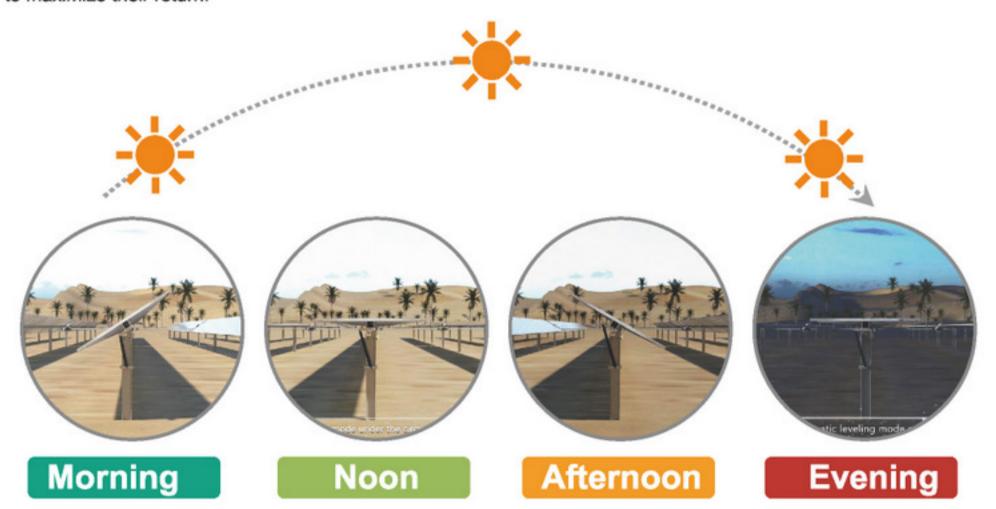
 Unique linkage structure and maintenancefree rotary bearing guarantees the system stability and reliability;

3.Low failure rate and low maintenance costs;

4.±60° tracking range generates 1%-2% more power than normal trackers;

Compared with the traditional fixed system, Powerway's single axis tracking system can increase 10% -25% more power generation, which is the best solution to help the investors/developers to maximize their return.



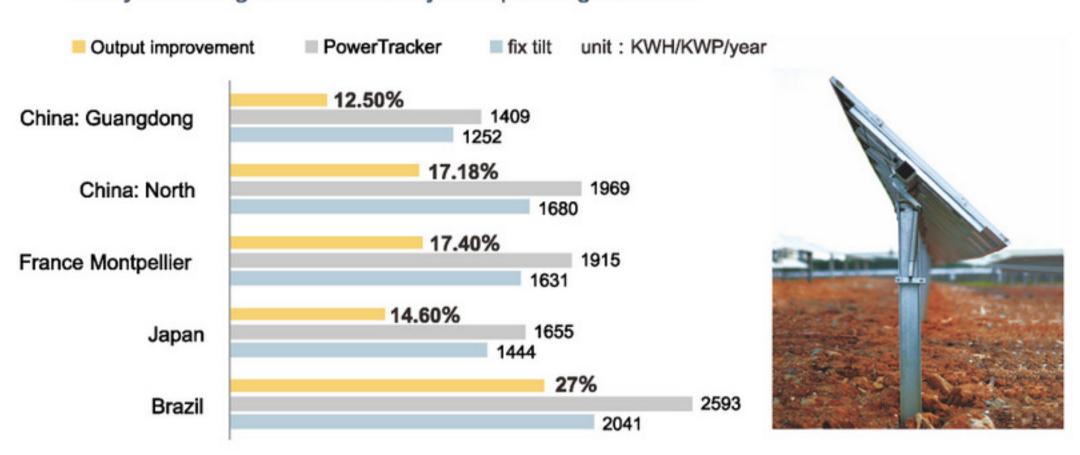


- Independent Single-axis & Dual-portrait-row Tracking System + Double-sided PERC Solar Module improve the yield of electricity by 43% at maximum.
 - Ordinary Mono-crystalline Silicon Module + Smart Tracker improve the yield of electricity by 25%.
 •±60° tracking, which helps increase power-generating capacity by 1-2%compared

with an ordinary tracker.

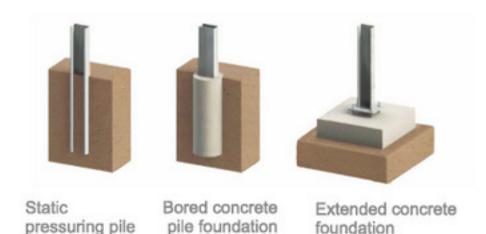
High ROI, Lower CAPEX

·Analysis of single axis tracker system power generation



The single axis tracker system is suitable for areas of low and middle latitudes, and boosts power generation by more than 10% compared with a fixed tracker system.

· Its balanced design can directly reduce the use of pile foundation by 25% - 35%



For every 100MW installed:

- About 10,000 piles can be saved;
- About 900 tons of steel or aluminum can be saved;
- Two cents worth of installation costs can be saved for every kilowatt.

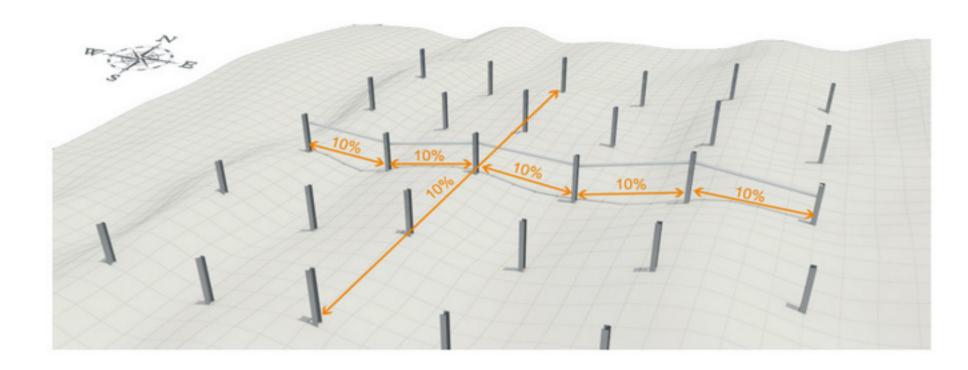
Savings on installation costs:

No onsite soldering required Quick clamping Quick and easy to install No large machinery required

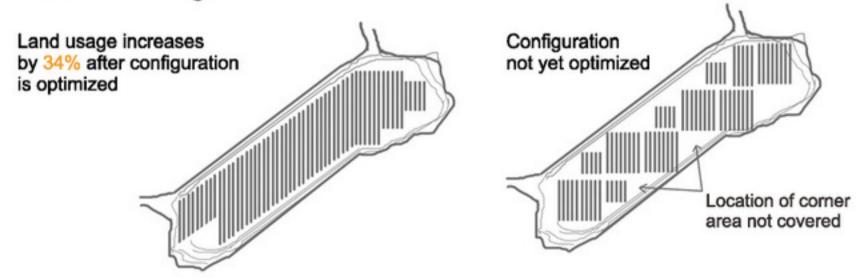


Better adaptability to different terrains

· Description and illustration of adaptability to different terrains



· Better land usage



· The Powerway single axis tracker system easily adapts to various types of soil.



Safe and reliable





② Reverse self-locking ——Slewing reducer

Reverse self-locking happens in the case of external interference (such as strong winds)



3 Lightning protection

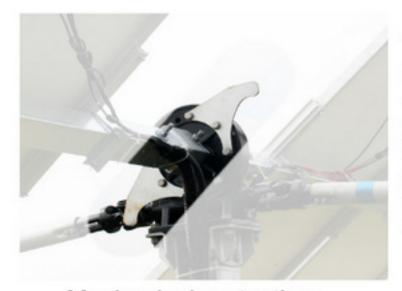
— surge suppressor

A protective device in case the system is struck by lightning, ensuring that the equipment remains free from damage.

· Multilayered limit protection system in the Powerway tracker



Circuit protection



Mechanical protection

The circuit and mechanical protection systems provide double protection to limit the range of angles at which the solar tracker can rotate; if the motor is stuck, they can quickly make it stop rotating.

Component Quality Control



- Main components are sourced from top brands in China, Europe and the U.S., UL certified;
- · Components used are all industrial components that can function in a wide range of temperatures.



Powerway tracker motor UL certified, equivalent to European wind and solar motors in terms of quality



- Powerway tracker cabinet Rigorous materials
- selection Special materials coating
- · Resistance to acid rain

and corrosion

- · Standard industrial plug with error proofing function; easy to
- Industrial communication interface, able to form a monitoring network for convenient centralized control;
- · All external interfaces feature optoelectronic isolation measures, giving excellent anti-interference performance and operating stability.

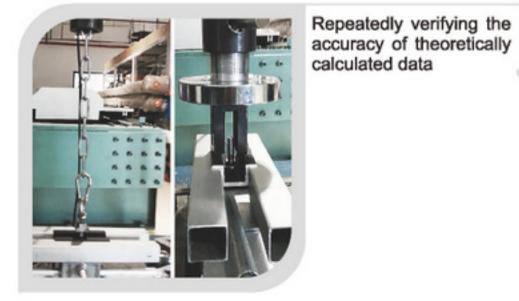
Testing and verification

Testing thestrength of the rack structure under different conditions

level, and UV impact.



Wind tunnel testing



Static load testing

Lifecycle testing



Installation, operation, and verification of the whole system

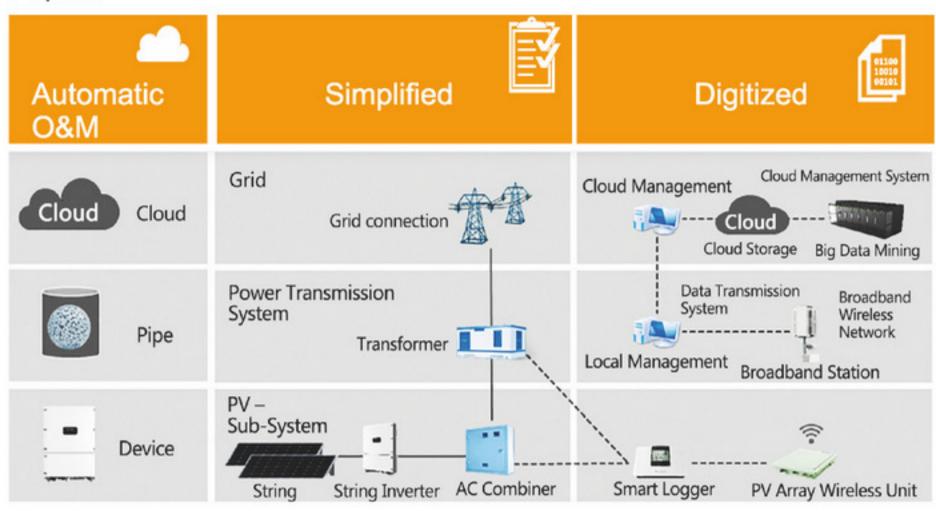


Ensuring the normal and reliable operation of the product

Smart product /low O&M costs

· What is smart pv plant

PowerTracker applies big data, cloud and remote control features and technology, for your smart PV plant.



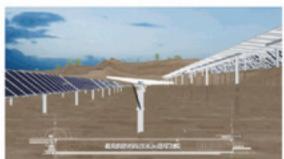
Operating modes for various scenarios



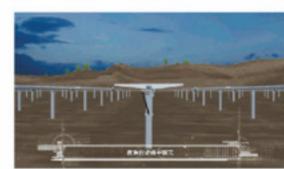
Accurate sun tracking guaranteed 10%-25% more yield



The Tracker is autoswitched to Level Patter mode as soon as wind load reaches 72km/h, and this mode can withhold up to the max load of 144km/h



Optimized back tracking for shade avoidance



Automatic leveling mode at night



Automatic snow removing function



Automatic cleaning function

· Powerway photovoltaic tracker monitoring system



· Visible at various layers, cascaded monitoring, direct management of each motor

Distribution of power stations and their operating status

Providing tracker-based real-time monitoring for quick identification of faults;

Real-time graphical monitoring based on the equipment's physical location, logical topology, and electrical wiring schematics;

Operating status displayed through tables and charts;

Accuracy level down to the status parameters of each individual component.



The whole matrix has only one motor, resulting in fewer points of failure, ease of maintenance, and less power consumption during operation;

Adaptable to various component configurations, including diagonal configuration.

Speci	fication
System	Powerlink
Tracking Style	Single-axis Horizontal
Capacity(DC)	100~400kW
Max system voltage	1000V/1500V
Tracking Range of Motion	±45°/±60°
Extra ouput(v.s. fixed tilt)	10%~25% (Powerway's Terms and Conditions applied)
Mechan	ical Data
Drive mode	Universal couple
Material	Hot dip galvanized steel + aluminium alloy
Max rows	24
Module per row	per row Max 90 modules
E-W slope	<10%
N-S slope	<10%
Mechanical size	subject to module dimensio and quantity
Module supported	Mono/Crystalline/Thin Film
Module Layout	Portrait/Landscape
Ground clearance	>400mm
Foundation	Rampost/Concrete
Max wind speed	144km/h or customized
Stow wind speed	<72km/h
Time to stow position	<5 minutes
Electri	cal Data
Power voltage	3W+PE 380/480VAC L+N+PE 110/220VAC
Power frequency	50/60HZ
Nominal power	2.2kW
Motor type	AC motor
Control system	MCU
Control algorithm	Active tracking closed-locontrol
Tracking accuracy	±2° or customized
Automatic leveling mode at night	Yes

Yes

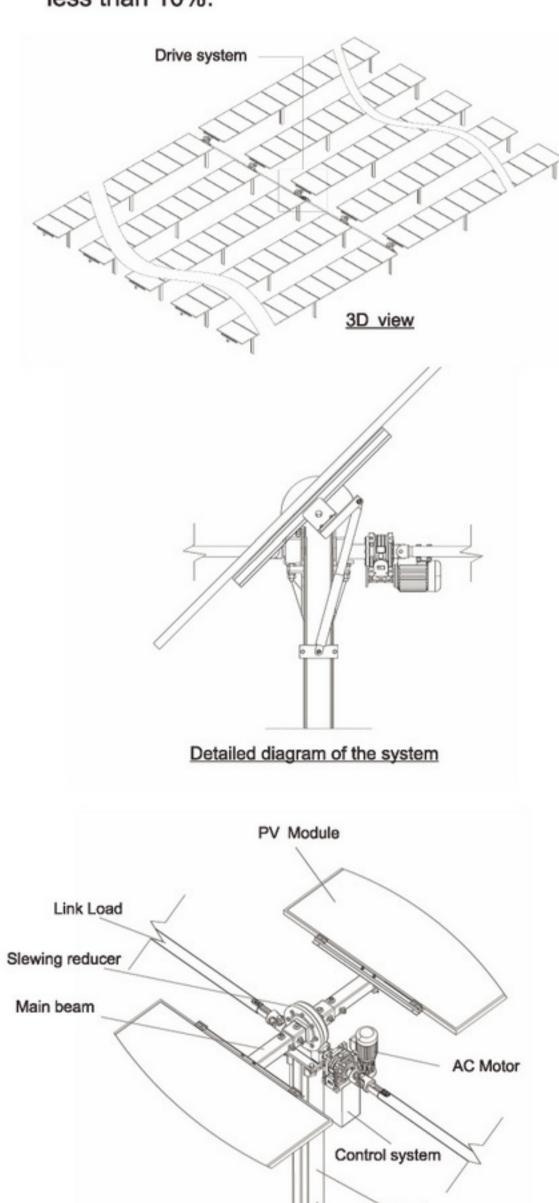
-30° ~ 65°

lp65

RS485/Modbus

PowerLink

Strong Terrain Adaptability
No installation issues for slopes
less than 10%.



Detailed diagram of the drive

17

Back tracking

IP protection

Automatic rain cleaning

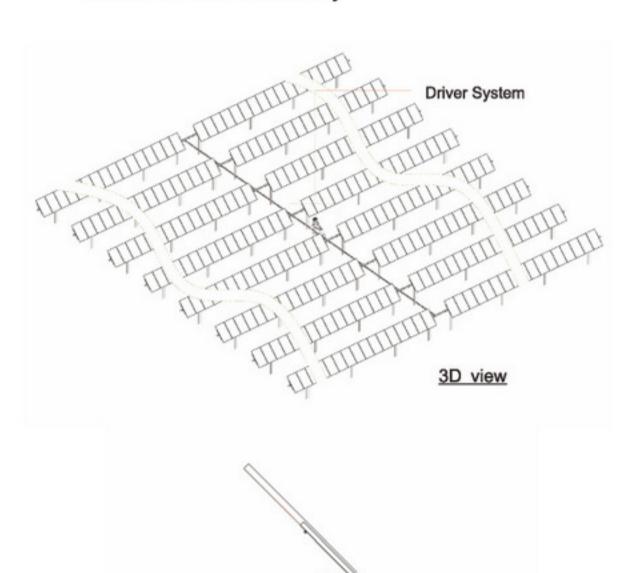
Automatic snow cleaning

Communication interface

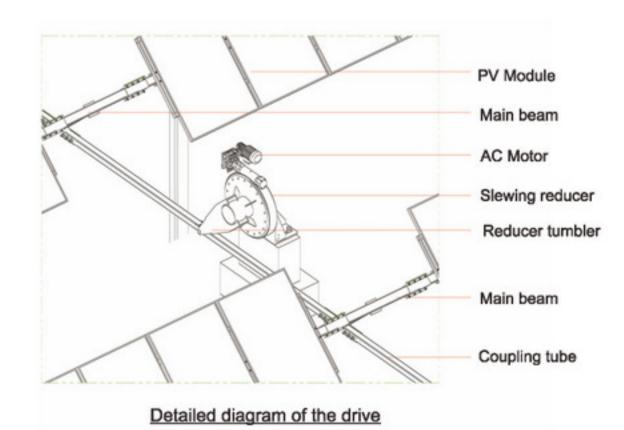
Working Temperature

PowerMax

Cost-effective Centralized drive system to improve maintenance efficiency



Detailed diagram of the system



The whole matrix has only one motor, resulting in fewer points of failure, ease of maintenance, and less power consumption during operation;

A centralized multi-row link drive and control methodology is used to ensure efficient O&M.

Specification

System

Tracking Style

Powermax

Single-axis Horizontal

madrang oryno						
Capacity(DC)	100~250kW					
Max system voltage	1000V/1500V					
Tracking Range of Motion	±45°/±60°					
Extra ouput(v.s. fixed tilt)	10%~25% (Powerway's Terms and Conditions applied)					
Mechanical Data						
Drive mode	Linkrod					
Material	Hot dip galvanized steel + aluminium alloy					
Max rows	24					
Module per row	Max 64					
E-W slope	<5%					
N-S slope	<10%					
Mechanical size	subject to module dimension and quantity					
Module supported	Mono/Crystalline/Thin Film					
Module Layout	Portrait/Landscape					
Ground clearance	>400mm					
Foundation	Rampost/Concrete					
Max wind speed	144km/h or customized					
Stow wind speed	<72km/h					
Time to stow position	<5 minutes					
Electrical Data						
Power voltage	3W+PE 380/480VAC					
Power frequency	L+N+PE 110/220VAC					
Nominal power	L+N+PE 110/220VAC					
Nominal power Motor type	L+N+PE 110/220VAC 50/60HZ					
	L+N+PE 110/220VAC 50/60HZ 2.2kW					
Motor type	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor					
Motor type Control system	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop					
Motor type Control system Control algorithm	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control					
Motor type Control system Control algorithm Tracking accuracy Automatic leveling	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control ±2° or customized					
Motor type Control system Control algorithm Tracking accuracy Automatic leveling mode at night	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control ±2° or customized Yes					
Motor type Control system Control algorithm Tracking accuracy Automatic leveling mode at night Back tracking	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control ±2° or customized Yes Yes					
Motor type Control system Control algorithm Tracking accuracy Automatic leveling mode at night Back tracking Automatic rain cleaning	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control ±2° or customized Yes Yes Yes					
Motor type Control system Control algorithm Tracking accuracy Automatic leveling mode at night Back tracking Automatic rain cleaning Automatic snow cleaning	L+N+PE 110/220VAC 50/60HZ 2.2kW AC motor MCU Active tracking closed-loop control ±2° or customized Yes Yes Yes Yes Yes					

PowerFit

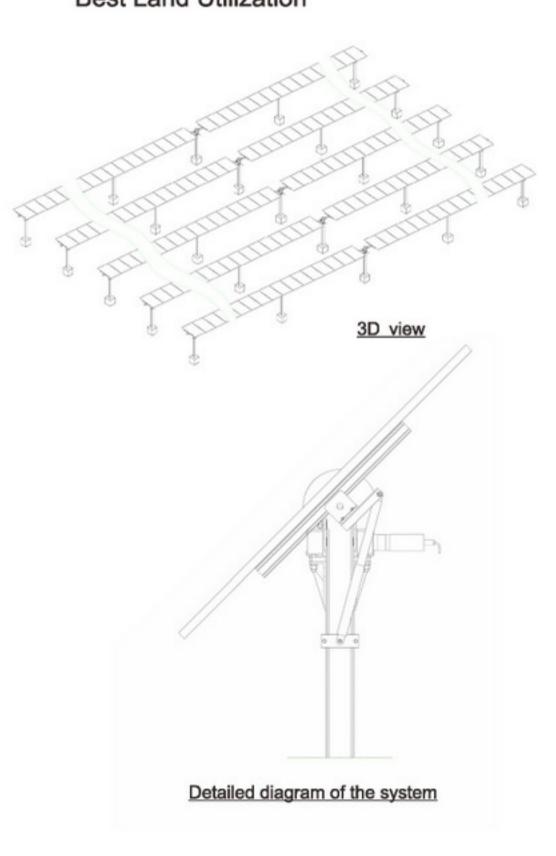
An independent driving method is used to reduce the impact of failures in a single drive system, remove the risk of massive systematic failure, and achieve energy efficiency during operation:

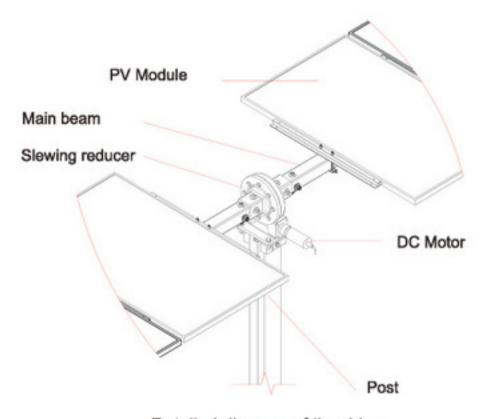
energy efficiency during operation;

An efficient S-shaped cleaning module can be formed between matrices as there is no lateral block between coupling tubes.

Specification						
System	Powerfit					
Tracking Style	Single-axis Horizontal					
Capacity(DC)	25~30kW					
Max system voltage	1000V/1500V					
Tracking Range of Motion	±45°/±60°					
Extra ouput(v.s. fixed tilt)	10%~25% (Powerway's Terms and Conditions applied)					
Mechan	ical Data					
Drive mode	Self drive					
Material	Hot dip galvanized steel + aluminium alloy					
Max rows	1					
Module per row	Max 90					
E-W slope	No limit					
N-S slope	<10%					
Mechanical size	subject to module dimension and quantity					
Module supported	Mono/Crystalline/Thin Film					
Module Layout	Portrait/Landscape					
Ground clearance	>400mm					
Foundation	Rampost/Concrete					
Max wind speed	144km/h or customized					
Stow wind speed	<72km/h					
Time to stow position	<5 minutes					
Electri	cal Data					
Power voltage	24VDC					
Power frequency	1					
Nominal power	85W					
Motor type	DC motor					
Control system	MCU					
Control algorithm	Active tracking closed-loop control					
Tracking accuracy	±2° or customized					
Automatic leveling mode at night	Yes					
Back tracking	Yes					
Automatic rain cleaning	Yes					
Automatic snow cleaning	Yes					
Working Temperature	-30° ~ 65°					
IP protection	Ip65					

Most flexible for any Array Layout Best Land Utilization



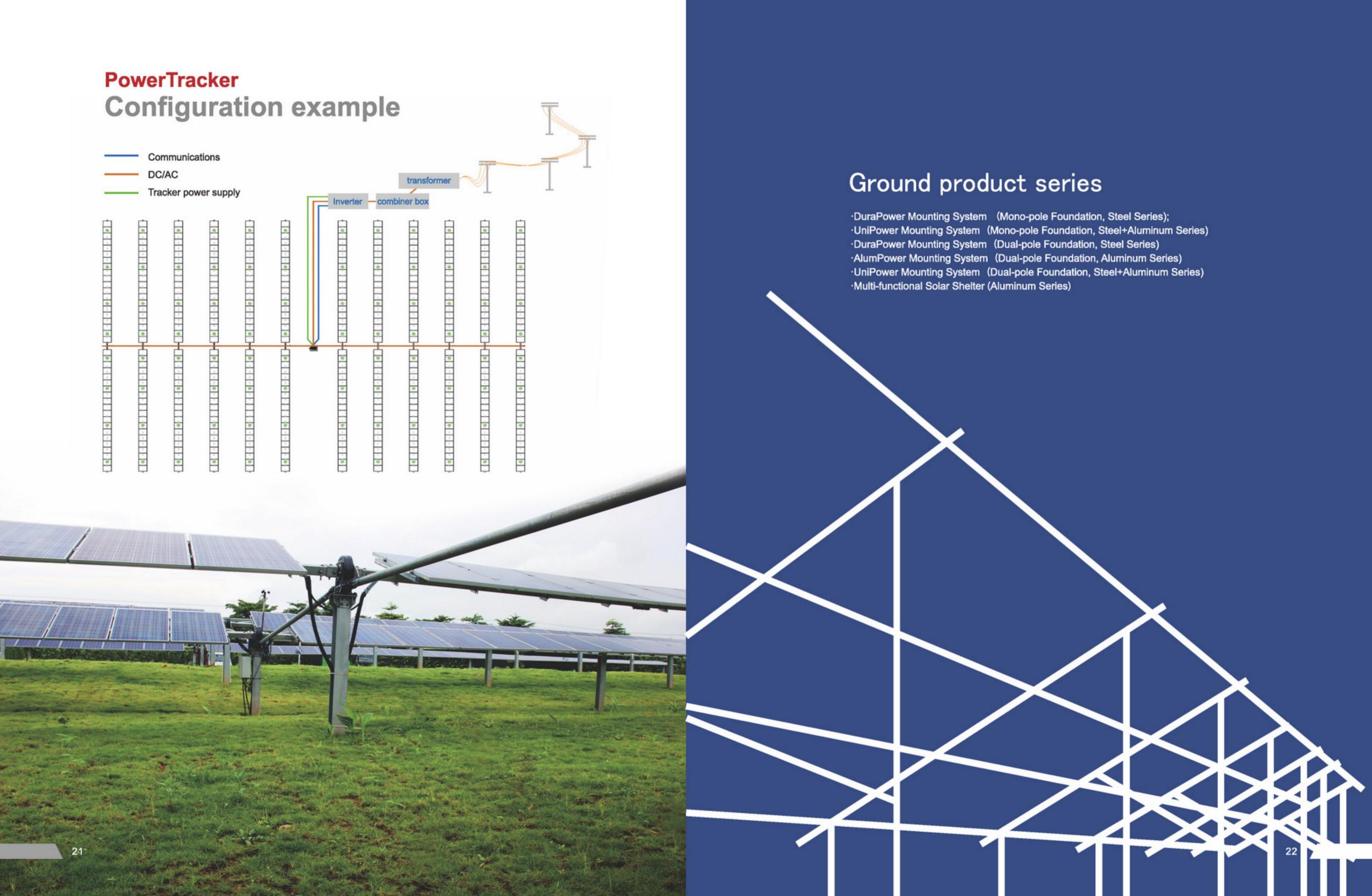


Detailed diagram of the drive

19

Communication interface

RS485/Modbus



Basic system types

Foundation type	Material	Wind load	Snow load	Advantages
DuraPower Mounting System (Mono-pole Foundation) C/H-shaped steel (static pressure pile) /cement foundation	Carbon steel Q235B /Q345B	38m/s (can be designed according to specific customer requirements)	/	1,Pile-rampost integrated design to facilitate construction; 2,Highly pre-assembled,, Ensuring easy installation and lower labor costs; 3,Highly adaptable to ground installation; 4,Steel material design -durable for outdoor use.
UniPower Mounting System (Mono-pole Foundation) C/H-shaped steel (static pressure pile) /cement foundation	Carbon steel Q235B /Q345B /AL6005-T5	38m/s (can be designed according to specific customer requirements)	/	1,Pile-rampost integrated design to facilitate construction; 2,Highly pre-assembled, Ensuring easy installation and lower labor costs; 3,Highly adaptable to ground installation; 4,Aluminum secondary keel design easy to install for quickonsite construction.
DuraPower Mounting System (Dual-pole Foundation) Ground screw / cement foundation	Carbon steel Q235B /Q345B	38m/s (can be designed according to specific customer requirements)	60CM	1,Foundation for quick and efficient installation; 2,Height and angle can be adjusted in a certain range; 3,Steel material design -durable for outdoor use.
AlumPower Mounting System (Dual-pole Foundation) Ground screw / cement foundation	AL6005-T5	38m/s (can be designed according to specific customer requirements)	60CM	1,Stainless steel, aesthetic and elegant; 2,Lightweight material, convenient for transportation and installation; 3,Ensuring easy installation and lower labor costs; 4,Recyclable and "value retention".
UniPower Mounting System (Dual-pole Foundation) Ground screw / cement foundation	Carbon steel Q235B /Q345B /AL6005-T5	38m/s (can be designed according to specific customer requirements)	60CM	1,Foundation for quick and efficient installation; 2,Height and angle can be adjusted in a certain range; 3,Aluminum secondary keel design easy to install for quickonsite construction.
Multi-functional Solar Shelter Ground screw / cement foundation	AL6005-T5	38m/s (can be designed according to specific customer requirements)	/	1,It can be used as: Agricultural Photovoltaic Greenhouse, Sunlight Carport, Sunlight Room, etc. 2,The maximum span of the rail is 6m, no post needed in space of 32m; 3,Reasonable structural design, high stability.

Analysis of installation man-hours

Mono-pole Foundation:

Mounting Structure Type	Steel Series	Steel&Aluminium Series
Capacity	1MW	1MW
Module Type	250W	250W
Modules Layout of Every Single Table	4*6	4*6
Number of Fundations in Every Single Table	1*4	1*4
Number of Tables in 1MW	167	167
Installation Efficiency (hour per table) (Rampost & Structure)	3.5	4.1
Labor Hour	684.7	584.5
Labor Day	73.1	85.6

Dual-pole Foundation:

Mounting Structure Type	Steel Series	Aluminiun	n Series	Steel&Al	uminium S	eries
Capacity	1MW	1M	W		1MW	
Module Type	250W	250	W		250W	
Modules Layout of Every Single Table	2*7	4*4	4*7	4*2	4*4	4*6
Number of Fundations in Every Single Table	2*3	2*3	2*5	2*2	2*3	2*4
Number of Tables in 1MW	286	250	143	500	250	167
Installation Efficiency (hour per table) (Ground Screw & Structure)	4.5	3.36	5.7	2.02	3.36	4.69
Labor Hour	1286	840	814	1010	840	782
Labor Day	161	105	102	126	105	98

Mono-pole Foundation: - section steel pile foundation + rack; Dual-pole Foundation: - Ground screw+ rack.

Conclusion on data analysis

- The multiple rampost all-aluminum system can reduce installation time by 36.7% compared to a multiple upright all-steel system in terms of man-hours;

 The multiple rampost steel-aluminum system can reduce installation time by 21.4%~39.2%compared with a multiple upright all-steel system in terms of man-hours;

 Comparison with single rampost all-steel supporting system, single rampost aluminum-steel supporting system can save 14,6% of installation hours.

- *Note that the above analytical data is based on a typical scenario, and is subject to the actual situation of a

DuraPower Mounting System (Mono-pole Foundation, Steel Series)

The Powerway single rampost all-steel mounting system is designed using section steel, making it very cost-efficient. The simple structural design greatly improves installation efficiency and reduces installation costs, while its hot-dip galvanizing surface treatment ensures that the system has a long lifecycle even when installed in a hostile environment. Using the special module clamp adapter, the system is suitable for both horizontal and vertical installation, thus significantly improving flexibility.

Its high material efficiency and ability to increase spacing between ramposts according to the terrain make it more popular for large projects.

Advantages

- 1,Pile-rampost integrated design to facilitate construction;
- 2, Highly pre-assembled,
- Ensuring easy installation and lower labor costs;
- 3,Angle can be adjusted in a certain
- 4,Steel material design -durable for outdoor use.

Foundation type:

C/H-shaped steel (static pressure pile) /cement foundation

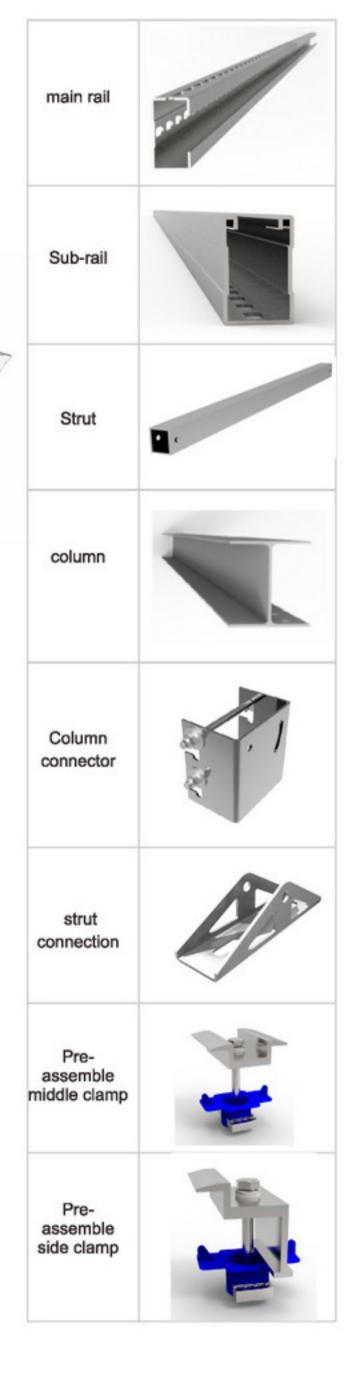


Carbon steel Q235B / Q345B









UniPower Mounting System (Mono-pole Foundation, Steel+Aluminum Series)

The Powerway single rampost steel-aluminum mounting system incorporates the dimensions of standard modules available on the market, and has a professional structural design to ensure that the materials are cost-efficient. This series of products uses a pile galvanizing section steel foundation with special structural design in order to facilitate site maintenance and the future use of the site.

This system is preinstalled, so it takes just a few steps to mount the preinstalled components to the foundation. This ensures quick and efficient onsite commissioning.

Advantages

1,Pile-rampost integrated design to facilitate construction;

2, Highly pre-assembled,

Ensuring easy installation and lower labor costs;

3, Highly adaptable to ground installation;

4, Aluminum secondary keel design easy to install for quick onsite construction.

Foundation type:

C/H-shaped steel (static pressure pile) /cement foundation

Materials

Carbon steel Q235B / Q345B

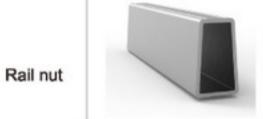


















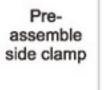












strut connection

Nut block



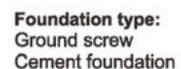


DuraPower Mounting System (Dual-pole Foundation, Steel Series)

The Powerway multiple column allaluminum mounting system is designed using aluminum alloy; thanks to the 85µm hot-dip galvanizing process, it has excellent anti-corrosive properties; its professionally designed structure and structural optimization help customers realize significant cost savings. The folding pre-installed design guarantees efficiency for onsite installation, while the multiple column design improves system stability, ensuring that the system has a long lifecycle even when operating in hostile environments.

Advantages:

- 1,Ensuring easy installation;
- 2, Height and angle can be adjusted in a certain range;
- 3,Steel material design -durable for outdoor use.



Material:

Carbon steel Q235B/Q345B



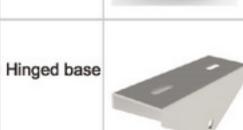














·AlumPower Mounting System (Dual-pole Foundation, Aluminum Series)

The Powerway multiple column allaluminum mounting system is designed using aluminum alloy, giving it an aesthetic and elegant appearance; lightweight materials and a slot keel design make it easy to install, and lead to significant savings in terms of onsite installation costs. A 15µm anodizing of the surface ensures high anticorrosive performance; it is heightadjustable, thus flexible for use in various complex terrains; an 80% recycling rate of the aluminum allows the power station to effectively "retain value".

Advantages:

- 1,Stainless steel, aesthetic and
- 2,Lightweight material, convenient for transportation and installation;
- 3, Ensuring easy installation and lower labor costs;
- 4,Recyclable and "value retention".

Foundation type:

Ground screw Cement foundation

Material:

AI 6005-T5























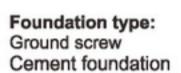
UniPower Mounting System (Dual-pole Foundation, Steel+Aluminum Series)

Carbon steel is used in the design of the column section and the support of the Powerway upright steel-aluminum mounting system. The primary and secondary keels feature aluminum alloy, providing solar power stations with a strong, stable load-bearing structure; meanwhile, the intensity and complexity of system installation is significantly reduced. The column is heightadjustable, hence highly adaptable to various complex terrains.



Advantages:

- 1, Foundation for quick and efficient installation;
- 2,Height and angle can be adjusted in a certain range;
- 3,Aluminum secondary keel design easy to install for quickonsite construction.

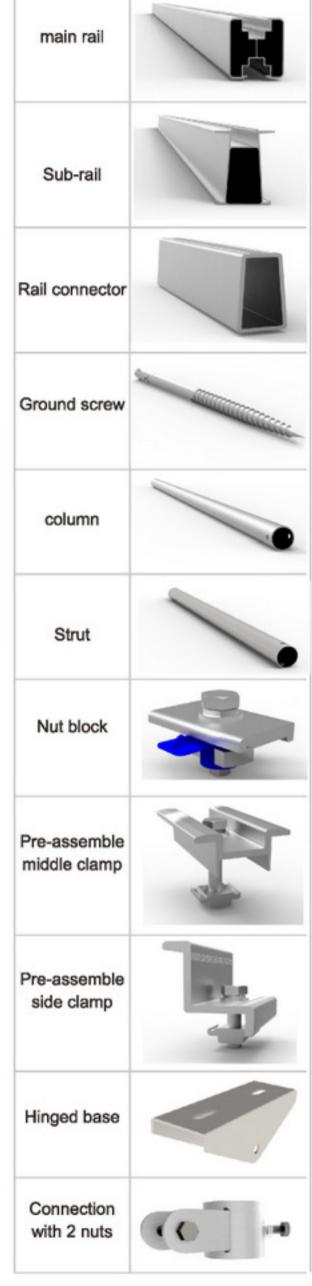




Carbon steel Q235B/Q345B/AI 6005-T5









Multi-functional Solar Shelter

- Sunlight Carport
- . The Sunlight Carport provides the continuous power supply while fully utilizing the original site and having
- the basic functions of shelter from wind and rain.

 A variety of parking lot arrangements meet with various needs, horizontally extension available.

 The heat absorption characteristics of Solar Module and mounting structure absorb the heat for cars, protect cars as well as effectively create a cool environment.



• Agricultural Photovoltaic Greenhouse

- On the basis of agricultural greenhouse, it has been upgraded to Agricultural Photovoltaic Greenhouse, which provides high yield electricity while ensuring the healthy growth of crops.
 The arrangement of solar modules can be spaced or overall arranged. Spacing arrangement can increase the transmittance of light, suitable for planting light-favored crops, the aesthetic extent is also improved therewith. The overall arrangement is suitable for planting shade-favored crops.
 The scale of the Agricultural Photovoltaic Greenhouse can be customized according to the actual demand, in order not to damage the farmland, or affect the growth of crops, while achieve the maximum benefit of the Agricultural Photovoltaic Greenhouse.





Sunlight Room

- The maximum span of the rail is 6m, no post needed in space of 32m;
- needed in space of 32m;

 The rail and the sub-rail have super large section, the installation is more stable, and the system is safer.

 The surface of Alu-Power structure is anodized. The protection by oxide film can prevent structure from corrosion and rust, practical and artistic.

 Ensure a cool and comfortable environment on the basis of adequate light source, shelter from wind and rain.







Induction

Founda	tion type	Material	wind load	snow load	Advantages
Gravity Mounting System	Concrete block	AL6063-T6	38m/s (Or to be customized)	60CM	1.Highly pre-assembled, easy installation; 2.Adaptable to different loading requirements; 3.Modules of different specifications can be preinstalled; 4.Waterproof structure to prevent damage to rooftop.
Color Steel Rooftop Mounting System	Clamp	AL 6063-T6 /AL 6005-T5	38m/s (Or to be customized)	60CM	1.Reduces indoor temperatures for increased energy efficiency; -Efficient and densely populated modules, increasing installed capacity; -Modules of different specifications can be preinstalled; -Waterproof structure to prevent damage to rooftop.
Concrete Foundation Rooftop Mounting System	Concrete block	Carbon steel Q235B /Q345B	38m/s (Or to be customized)	60CM	1.Stable structure; 2.Angle adjustable to optimize power-generating capacity. 3.Modules of different specifications can be preinstalled; 4.Waterproof structure to prevent damage to rooftop.



Gravity Mounting System (All-aluminum)

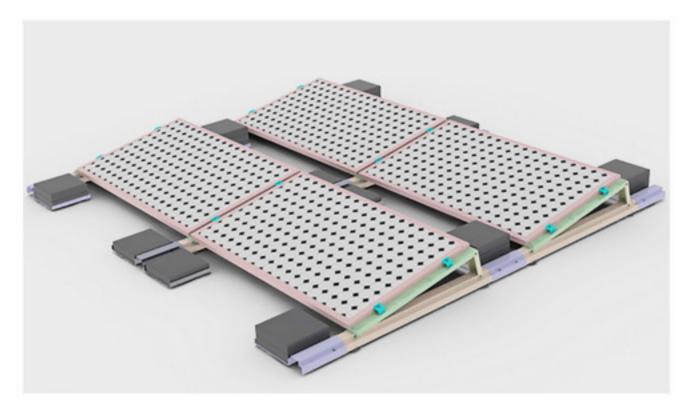
This preinstalled rack structure helps to ensure quick and easy installation. A lightweight rack system greatly reduces the impact of the rack's gravity on the rooftop bearing capacity. Its high-strength anti-corrosion aluminum alloy ensures the long-term reliable operation of the power station. It is designed so that it can be installed and dismantled anytime anywhere; it also features a waterproof design to prevent damage to the rooftop. Suitable for flat rooftops.

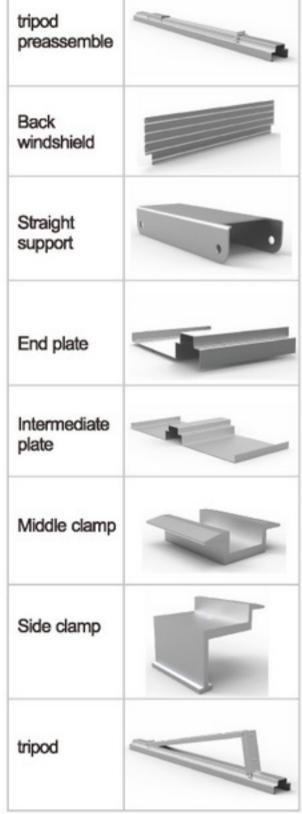
Advantages:

- -Quick and easy to install;
- -Standard design; uniform components and parts;
- -Adaptable to different loading requirements;
- -Modules of different specifications can be preinstalled;
- -Waterproof structure to prevent damage to rooftop.

Foundation types: Concrete block

Material: AL6063-T6









Color Steel Rooftop Mounting System

The simple yet strong rack structure enables it to make the best of the existing color steel stile rooftop. Effective and densely populated modules greatly increase the installed capacity. The innovative clamping method ensures the waterproof performance of the rooftop, whileeffectively reducing indoor temperatures, thus achieving true energy efficiency.

Suitable for color steel rooftops

Advantages:

- -Quick and easy to install;
- Reduces indoor temperatures for increased energy efficiency;
- -Efficient and densely populated modules, increasing installed capacity;
- -Modules of different specifications can be preinstalled;
- Waterproof structure to prevent damage to rooftop.

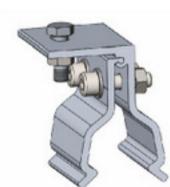
Material

AL 6063-T6 / AL 6005-T5

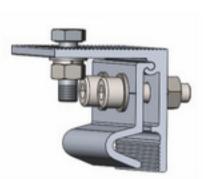


Butler clamp

Angle clamp



Hidden snap button clamp



Upright over-lock clamp



Staircase color steel solutions

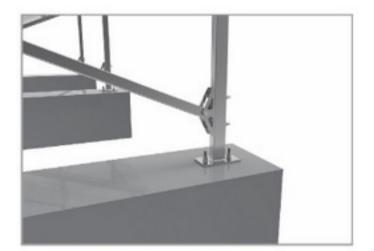
Concrete Foundation Rooftop Mounting System

This specialized foundation form ensures the rack system is safe and reliable and that no damage is done to the waterproof structure.

Adjustable angles to optimize power-generating capacity.

Standardized component design, ensuring quick, straightforward installation and transportation.

Suitable for installation on rooftops.



Pre- assemble main-rail	
Sub-rail	

Advantages:

- Stable structure;
- Angle adjustable to optimize power-generating capacity.
- Adaptable to different loading requirements;
- Modules of different specifications can be preinstalled;
- Waterproof structure to prevent damage to rooftop.







Middle clamp

assemble

stand

Strut



Material

Carbon steel Q235B /Q345B





Agro-photovoltaic Supplementary Mounting System

installation

friendly

design - easy to install,

Brand-new farming greenhouse system /critical advantages

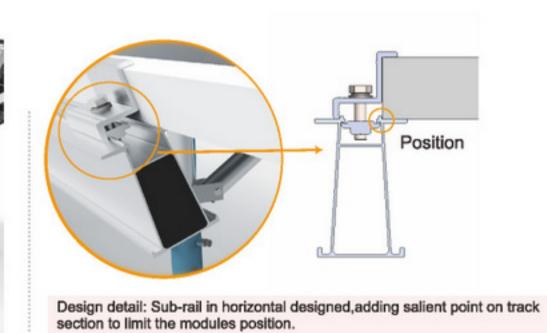
- Light transmittance can be adjusted according to crop growth requirements;
- Excellent resistance to corrosion ensures that machinery-based construction requirements for modern agriculture are met;
- The system is height-adjustable, thus able to adapt to various complicated terrains.











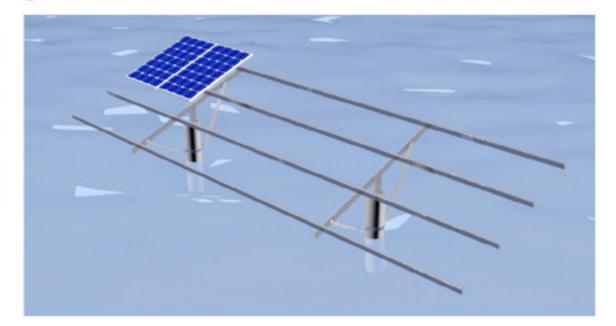


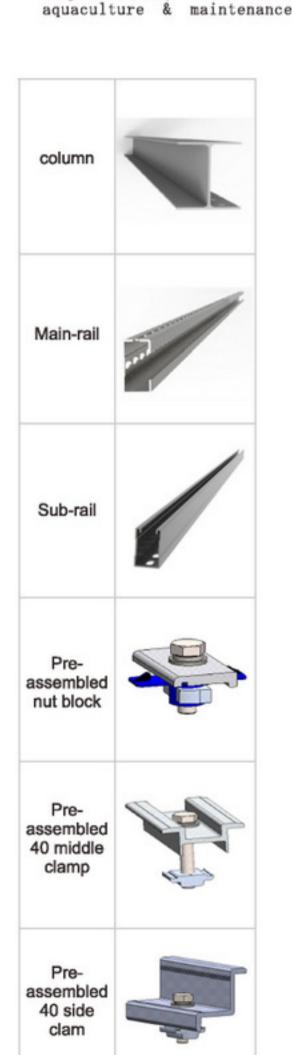
Mid and side clamps use special blocks, allowing for easy and efficient installation, so that modules can be installed anywhere.

Fishery-solar Hybrid Structure

On-water PV System, new advantages

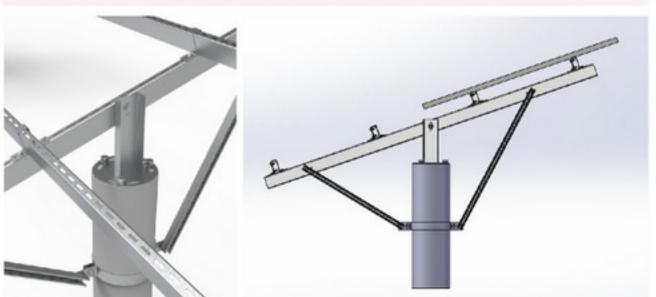
- Transmittance of light can be adjusted according to demand to meet the living conditions.
- High corrosion resistance, long term
- Ensure that the post and column can be rowed through; The height of the system is adjustable, and neither of aquaculture & maintenance will be







Pile & post integration design, pre-stressed pipe-pile foundation is adopted to meet the requirements of horizontal bearing capacity and vertical pressure bearing capacity. Quick installation, no soil excavation required, small impact on the environment, favorable for soil and water conservation, and the pile foundation quality is guaranteed. More advantages in tidal-flat area, fish pond, water immersed area, soft soil and area with high-leveled groundwater.



Mounting System **Foundation Series**

Ground	Foundation type
Soft soil ; soil without gravel	Ground screw
Hard rock near to the surface; Block weathering zone	Casting pile
Hard rock; Ground with a small bearing capacity; Ground covered with gravel; Wasteland with a steel-concrete interface.	Concrete foundation
Ground suitable for piling (planting and filling)	Concrete foundation

Pile-rampost Integration

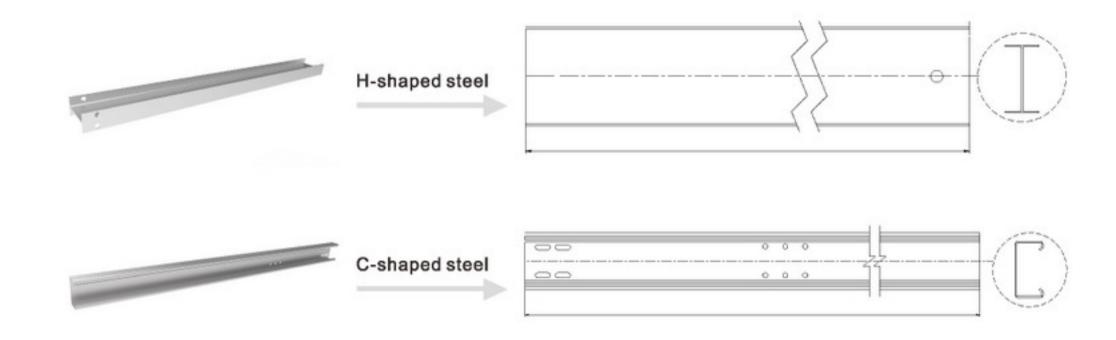
Application scope
 Applicable to various types of non-fossil soil

2) Product characteristics and installation method:

The product features an integrated pile design and a simple structure to provide effective protection against winds and snow, and can be easily installed. The section steel surface has undergone galvanizing to ensure it remains corrosion-proof. The section steel pile can be quickly driven to the underground by a pile driver, after which the support structure and briquettes can be assembled into a rack system, which can be easily installed and thus offers significant savings in time and labor costs for the implementation of large photovoltaic projects.

3) Technical parameters and basic section types:

Pile types: C-shaped steel, H-shaped steel; Pile diameter: customization available; Pile lengths: 800~2000mm; Material quality: Q235B. Q345B





Ground screw

The Powerway Screw Pile Foundation System is suitable for use in the photovoltaic, wind energy, and construction industries. It is very popular both inside and outside the industry thanks to its excellent bearing capacity, stability, sedimentation-resistance, and strain resistance. Since the system uses a Q235B steel section, the foundation can be installed without the need for digging or pouring cement. Thus, it meets different bearing requirements in various geographical environments to ensure the stability of the foundation. In response to different market requirements, Powerway has a ground anchor production line and a special design team that provides key customers with customized designs in terms of form and practical standards.



Product characteristics

- 1,Made of Q235B steel tube.
- 2, Typically 1200-2000mm in height and 50-130mm in diameter.
- 3,Steel tubes of different thicknesses selected according to different loading and anticorrosion requirements.
- 4,Patented processing technology used to press the steel tube and form a conical tube.
- One-off continuous pressing without soldering.
- 6, Thicker material used for overload.
- 7,TIG or MIG used for screw blades.
- 8,Supports the patented Powerway flange disc and Powerway rack system
- The screw pile surface has undergone anticorrosion processing in compliance with ISO 1461:1999.



Advantages of the system

High quality

Powerway does not use any recycled steel and selects different material qualities as required by both the environment and customers, in compliance with the hot-dip galvanization described in ISO 1461:1999—it implements a rigorous quality control system in order to ensure the best quality.

Professionally designed

Products undergoing stress tests through mechanical checking and software simulation, as well as by third-party certification, to ensure its mechanical performance.

■ Experimental data

Static loading tests, compression tests, strain tests, and lateral pressure tests conducted under strict guidelines in order to assess the product in terms of pressure resistance, stability, and durability.

■ Structural compatibility

Different screw piles are used to satisfy different customer requirements.

■ No damage to the environment

No need to dig or pour cement; instead, the screw is directly driven into the ground, thus greatly reducing costs.

■ 100% eco-friendly and recyclable

The product is environmentally friendly in that it does not corrode; the costs for waste disposal are zero.

■ Simple and quick migration

It can be moved anywhere at any time, thus reducing its impact on the environment and minimizing migration costs.

Adaptability to all types of soil

A suitable screw pile is always available for any type of soil (from clay to rock).

■ Best price-performance ratio

aesthetic and practical, with guaranteed quality

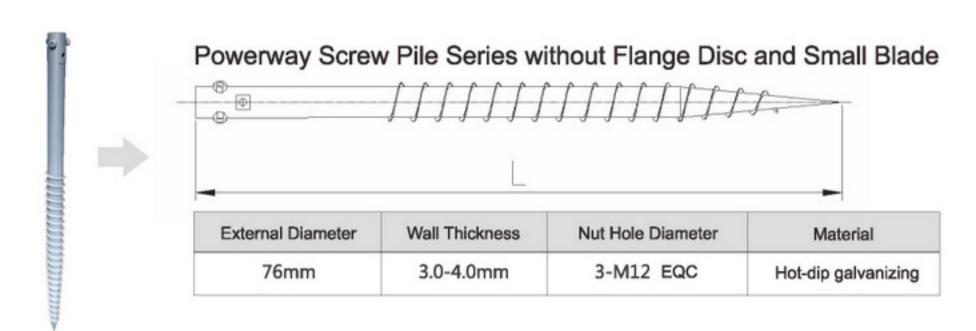
■Quick and easy to install

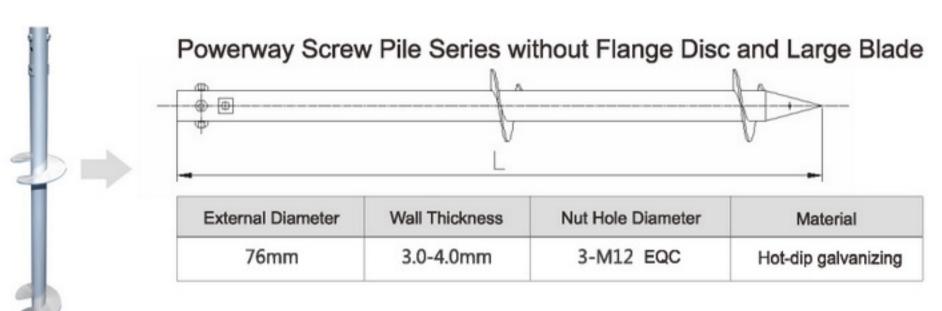
A machine can install up to 350 screw piles per day in the right terrain, with no onsite soldering or processing required.

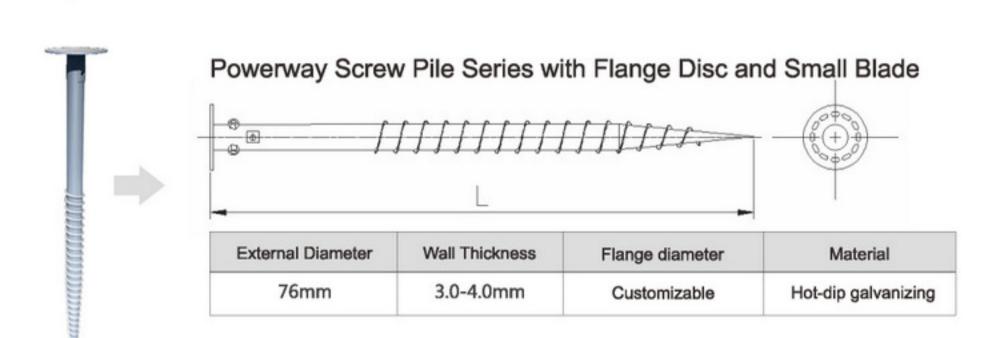
■ Precise positioning

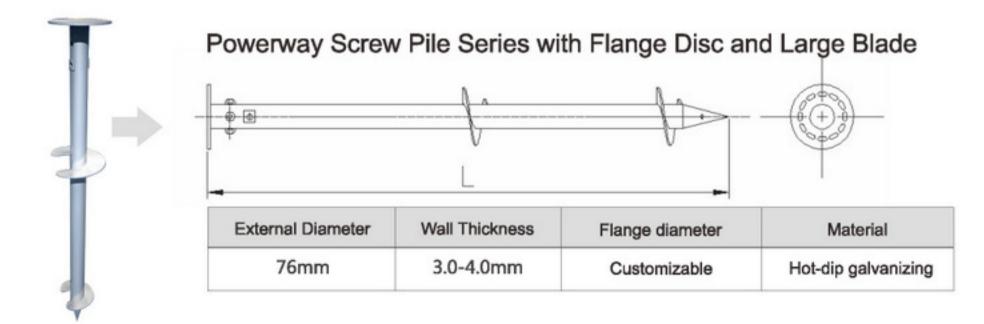
Precise positioning of the pile can be ensured so that the pile can be vertically driven into the ground. Horizontal location precision is in the range of1-2cm, and height positioning is about 2cm; in this way, it can satisfy the positioning precision requirements for the foundations of photovoltaic racks.

Basic Types of Powerway Screw Piles









Concrete Foundation

1) Application scope

Suitable for various underground water levels and soil, except for liquid plastic, soft plastic, and loose soil.

- 2) Product characteristics and installation method: Concrete can be poured, or bonded rebar made on the existing concrete, thus giving a broad scope of applicability. This only requires a small amount of earth excavation and engineering, and is therefore costefficient.
- 3) Technical parameters and basic section types: square, conical, and polygon. Basic dimensions: differ in accordance with project design conditions.







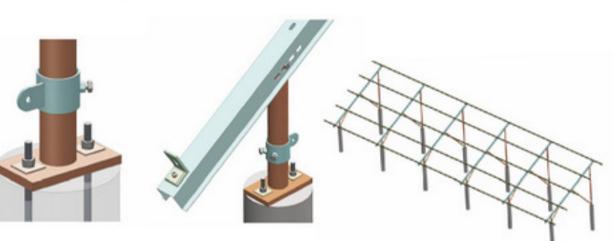




Casting pile

- Application scope
 Suitable for various underground water levels and soil, except for liquid plastic, soft plastic, and loose soil.
- 2) Product characteristics and installation method: Suitable for deep foundations, since the product features an excellent bearing capacity and ease of use. Technically, the pile diameter and length can be adjusted in line with different bearing capacity requirements. In terms of quality, the product can thoroughly remove loose soil at the bottom and can be used for pouring pile core concrete through batch feeding and manual vibration, thus quickly meeting the design requirements. Economically speaking, concrete made in this way is inexpensive. It is obviously advantageous during construction, as the drilling machine is easy to use and suitable for a narrow ground, while allowing for the simultaneous drilling of multiple holes and shortening overall construction period.
- 3) Technical parameters and basic section types: Pile diameter: ≥150mm; Pile length: ≥1300mm









2010 Coastal Project

2010 Lingao, Hainan 20MW Ground power plant

The 2010 20MW ground-mounted PV Plant situated in LingGao, Hainan is the first PV Project in the Province. It was co-developed by Hainan TianNeng Electric Co.,Ltd, HaiNan Hydro & Electric Group Co.,Ltd, and YinLi Holdings Ltd. The project had a collection of all types of on-the-market tracks, including spiral piling, cement injection, roof-top, BIPV, which serves as a show-case project for the industry.



Actual Performance of Protection against a Force 16 Hurricane

On Aug 25, 2015, Typhoon 15 made its landing in Kyushu, Japan. Innumerable PV plants were inflicted and damaged by the mother nature, which paralyzed the massive power network in the area.

Track systems supplied by Powerway stood out unaffected and supported normal operation for the PV plant. Powerway products has stood the test, as product design is defined by science, while production and quality are dictated by JIS standards.



Stand-alone 132.5MW Project on Windy Coastal Line

In 2015, A 132.5MW ground-mounted PV Station was commissioned in the Philippines.

The 132.5MW project is located on the Negros Island, located 3 kilometers from the coastal line. It was designed to withstand wind speed up to 56m/s. It was constructed using 310 Wp modules by JA Solar configured in a huge 4x21 array layout. It was a system that had set higher demand on track stability and put the track design reliability and the realization of cost optimization on test.



PowerTracker



Project Site shaanxi PowerTracking System System 30MW Capacity

PowerLink 2017 Installation time

Special environment

Average altitude

windy and sandy environment, frozen soil area and sandy soil Design wind self-protection wind speed 20m/s; survival wind speed 40m/s

1390m



Project Site Australia System

3MW Capacity Solution

PowerTracking System

PowerFit 2018 Installation time



Guangdong-China Project Site PowerTracking System System

2.9MW Capacity Solution

PoweLink Installation time 2016.12



Project Site Guangdong China System PowerTracking System Capacity 2MW Solution PoweLink+PowerMax Installation time 2015~2016



Project Site Philippines PowerTracking System System 1MW Capacity PowerFit Solution Installation time 2017.12



Project Site Stion, America System PowerTracking System Capacity 1.4MW Solution PowerMax Installation time 2016.10



Project Site JIT DE Pitiers, France System PowerTracking System Capacity 1.2MW Solution PowerMax Installation time 2016.10

Overseas Project



Philippines Project Site System Ground power plant Capacity 63MW Solution Steel mounting system Installation time 2016



Project Site Algeria Ground power plant System Capacity 120MW Solution Ground mounting system 2014 Installation time



Project Site Pakistan System Ground power plant Capacity 100MW

Solution Power screw & Power mounting system

Installation time 2014



Project Site South Africa de Alcala Ground power plant Capacity 94.5MW

Ground mounting system

Installation time 2013



Project Site Malaysia System Ground power plant 38MW Capacity Solution Ground mounting system

Installation time 2018



Project Site Thailand Ground power plant System 30MW Capacity

Solution Ground mounting system

Installation time 2013



Project Site South Africa Chile System Ground power plant Capacity 3MW Powerscrew & Powermount system Solution

2013 Installation time



Project Site Papua New Guinea. System Ground power plant Capacity 1MW

Powerscrew & Powermount system Solution

2018.02 Installation time



Project Site chiba, Japan
System Ground power plant
Special environment windy environment



Capacity 42MW
Solution AlumPower Mounting System
Installation time 2018



Project Site fukushima, Japan
System Ground power plant
Capacity 34MW
Solution Steel mounting system
Installation time 2017



Project Site iwate, Japan
System Ground power plant
Capacity 20MW
Solution Steel mounting system
Installation time 2017



Project Site Sendai, Japan
System Ground power plant
Capacity 12MW
Solution Steel mounting system
Installation time 2017



Project Site Ebetsu, Japan
System Ground power plant
Capacity 2MW
Solution Steel mounting system
Installation time 2017



Project Site Hokkaido, Japan
System Ground power plant
Special environment snowy area



Project Site Yamaguchi, Japan
System Ground power plant
Capacity 1. 913MW
Solution Powerscrew & Powermount system
Installation time 2014.01



Project Site ouchi,saga,Japan
System Ground power plant
Capacity 2.10MW
Solution Powerscrew & Powermount system
Installation time 2013.4



Solution Steel mounting system

Capacity 2MW

Installation time 2017

Project Site Tottori, Japan
System Ground power plant
Capacity 0.994MW
Solution Powerscrew & Powermount system
2014.02



Project Site Munakata shi,Fukuoka,Japan
System Ground power plant
Capacity 1.86MW
Solution Powerscrew & Powermount system
Installation time 2013.3

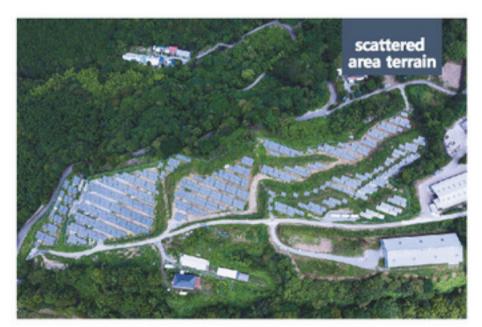


Project Site Miyoshi shi, Hiroshima, Japan System Ground power plant Capacity 1.886MW

Powerscrew & Powermount system

Installation time 2013.10

Solution



Project Site Nagasaki, Japan
System Ground power plant
Capacity 1.15MW
Solution Powerscrew & Powermount system

Installation time 2013.4

Installation time

Project Site Kotake-machi,Fukuoka,Japan
System Ground power plant
Capacity 2.03MW
Solution Powerscrew & Powermount system

2012.11



Project Site Inabe shi,Mie,Japan System Ground power plant Capacity 1.38MW

Solution Powerscrew & Powermount system

Installation time 2013.5



Project Site kawara machi,Fukuoka,Japan
System Ground power plant
Capacity 1.99MW
Solution Powerscrew & Powermount system

Installation time 2012.12



Project Site Kobayashi-shi,Miyazaki,Japan
System Ground power plant
Capacity 2.1MW
Solution Powerscrew & Powermount system
Installation time 2012.11



Project Site kitahatamura,saga,Japan
System Ground power plant
Capacity 1.90MW
Solution Powerscrew & Powermount system
Installation time 2012.11



Project Site Yoshika cho, Shimane ken, Japan
System Ground power plant
Capacity 1.37MW
Solution Powerscrew & Powermount system
Installation time 2012.9



Project Site Niigata,Japan
System Ground power plant
Capacity 1.5MW
Solution Powerscrew & Powermount system
Installation time 2012.6



Project Site Misawa shi,Aomori,Japan
System Ground power plant
Capacity 1.95MW
Solution Powerscrew & Powermount system
Installation time 2012.10



Project Site Shunan-shi, Yamaguchi, Japan
System Ground power plant
Capacity 1MW
Solution Powerscrew & Powermount system
Installation time 2012.9



Project Site Shirakawa shi,Fukushima,Japan System Ground power plant
Capacity 1.18MW
Solution Powerscrew & Powermount system
Installation time 2012.8

Domestic Project



System Capacity Solution

Project Site Liangshan, Sichuan, China Ground power plant

30MW

Powerway Cast-in-place System

Installation time 2014.10



Project Site System Capacity

Doulan, Qinhai, China Ground power plant

30MW

Powerscrew & Powermount system Solution

Installation time 2011.10



Project Site

Yulin, Guangxi province, China Roof-Mounted System Capacity 30MW PW Color Steel Tile Solution

Installation time 2012.6



Project Site System

Bailshi ridge, Yangxi Solar Farm

Capacity 30MW

Ground mounting system

Installation time 2015.12



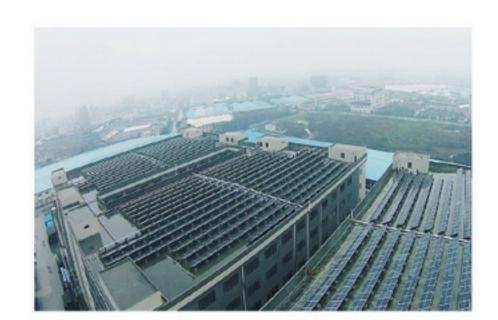
Project Site System

Guangdong,China Ground power plant

2MW Capacity

Powerscrew & Powermount system Solution

Installation time 2015



System

Installation time 2015.12

Project Site Liansu group, China Roof-Mounted Capacity 21.8MW Cement Roof-Top Solution

Project Site Kaipin, Guangdong province, China System Metal sheet rooftop power plant

10MW Capacity Solution

PW Color Steel Tile +Cement Roof-Top

2013.8 Installation time



Project Site zhanjiang,Guangdong,China Roof-Mounted System

5MW Capacity

Cement Roof-Top Solution

Installation time 2017



Project Site Hainan, China System Roof-Mounted Capacity 2.35MW

Solution PW Color Steel Tile

Installation time 2017



Project Site Guangdong, China Roof-Mounted System 10MW Capacity Solution PW Color Steel Tile

2014



Project Site Dongguan, Guangdong, China Roof-Mounted System 2.8MW Capacity

PW Color Steel Tile

Solution Installation time 2017

Installation time



Project Site Guangdong, China Roof-Mounted System Capacity 2MW Solution PW Color Steel Tile

Installation time 2017